



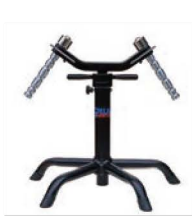
GHM-1X



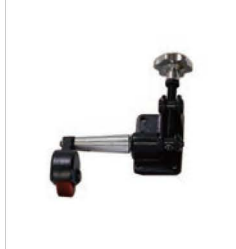
GHM-1B



(7)



(8)



(9)

Drive unit

Item No.	Phase	Power	Voltage	Frequency
98008	Single Phase	800W	110/120/220/230/240V	50/60Hz
98007	Three Phase	700W	220/380/415/440V	50/60Hz

Standard package

Item No.	Description	N.W(kgs)	Ref No.
99006	GHM-1X Electric Hydraulic Roll Grooving Machine	63.0	/
11042	Drive roller 1" ~ 1½" (Ø 33 ~ Ø 48)	1.10	(1)
11043	Drive roller 2" ~ 6" (Ø 60 ~ Ø 168)	1.30	(2)
11044	Drive roller 8" (Ø 219)	1.40	(3)
12011	Groove roller 1" ~ 1½" (Ø 33 ~ Ø 48)	0.40	(4)
12012	Groove roller 2" ~ 6" (Ø 60 ~ Ø 168)	0.45	(5)
12013	Groove roller 8" (Ø 219)	0.45	(6)
98082	Pipe Stand for 1"~8" (Ø 33~Ø 219)	6.90	(8)

Optional accessories

Item No.	Description	N.W(kgs)	Ref No.
11158	Drive roller 3" ~ 6" (Ø89 ~ Ø168)	1.40	(3)
98026	Foot Switch	1.50	(7)
98033	Pipe stabilizer	2.80	(9)

GHM-1X /GHM-1B

Electric Hvdraulic Roll Grooving Machine

Design Features

- ▲ Best choice for grooving on small size pipes.
- ▲ Scale mark on groove depth nut for easy adjustment.
- ▲ Integrated pump & cylinder design.
- ▲ Lifting handle for easy lifting.
- ▲ 4-roller trolley for easy relocating (GHM-1B).

Specifications

Fabrication Capacity:	1" ~ 8"(DN25 ~ DN200, Ø33 ~ Ø219) SCH10/40 steel / S.S. pipe
Max. Wall Thickness:	8 mm
Output Speed:	23 R.P.M.
Packing Gross Weight:	GHM-1X 98 kgs GHM-1B 128 kgs
Packing Size (L x W x H):	GHM-1X 720 x 420 x 800 mm GHM-1B 1000 x 740 x 1300 mm



(1)



(4)



(2)



(5)



(3)



(6)